



## บทความวิจัย

**Adsorption of Reactive Red 120 onto Cationic Surfactant Intercalated Montmorillonite Clay**Pariwat Namdaung<sup>1</sup> Chakkrit Umpuch<sup>1\*</sup>

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**Abstract**

In this work, cationic surfactant intercalated-montmorillonite (OMt) was prepared as adsorbent used for the removal of Reactive Red 120 (RR120) from aqueous solutions. The OMt and as received motmorillonite (Mt) were characterized by the FTIR, BET method, SEM, and XRD. The affecting factors such as contact time, initial dye concentration, initial pH, and temperature were investigated. The result revealed that adsorption of RR120 reached equilibrium at 480 minutes. The uptake of RR120 increased with temperatures, indicating an endothermic process. The adsorption capacity was slightly decreased with increasing in pH. Kinetics data were well described by the pseudo-second order model. The equilibrium data were better fitted by the Langmuir isotherm and the maximum monolayer adsorption capacity was  $268.54 \text{ mg. g}^{-1}$ . These results suggested that the OMt is an effective adsorbent for removing RR120 from aqueous solutions.

**Keywords**

adsorption; reactive red 120; cationic surfactant; montmorillonite clay.

**1. Introduction**

Reactive dyes are most commonly used as colorants in textile industry because of the durability of bleaching and high stability with the fibers. However, in the dyeing process, 10–50% of dye used was hydrolyzed and lost through the effluent [1]. Furthermore, the well-known azo bond (N=N) in their structure make them tolerance to degradation by conventional biological treatment, giving them a high chance to contaminating the water body. The release

of colored water into the natural stream harms the aquatic life though photosynthetic activity reduction, and toxicity due to potential groups such as aromatic amines [2].

Of the several methods of dyes removal from wastewater such as chemi-coagulation, membrane separation, oxidation, and electro-coagulation, adsorption has been proven to be an effective and easily applied method. It is an accumulation of target substances (adsorbates) onto a solid surface

(adsorbents) by physico-chemical interactions without the generation of any harmful by-products during the treatment process. However, the adsorbent itself can be costly and hard to regenerate, making alternative low-cost adsorbents interesting.

Montmorillonite (Mt) has been accepted as one of the low-cost adsorbents [3,4]. In Thailand, Mt is very cheap and commercially produced. It is a member of the smectite group, a 2:1 clay having 2 tetrahedral sheets sandwiching a central octahedral sheet in which  $\text{Al}^{3+}$  is isomorphously substituted with  $\text{Mg}^{2+}$  resulting in its permanently negatively charged surface. The interlayer spaces are also expandable according to adsorbed molecules. Referring to a study by Monvisade and Siriphannon [5], cationic dyes with different molecular diameters can be adsorbed by Mt, the smaller dye had greater capacity. However, Reactive Red 120 (RR120) was used as a representative of anionic reactive dye. A preliminary study by the authors of the present research showed poor results (%Dye removal <5%), which may be due to (1) the repulsive force between the negatively fixed charge on the Mt surface and the RR120 anions, and (2) the large molecular diameter of RR120.

To overcome this problem, many modifications of Mt by various substances to alter its surface properties and increase the interlayer space were reported [6]. Mt modified by many kinds of surfactants were successful in adsorbing organic substances such dyes [7,8], antibiotics [9], herbicides [10], and phenolic compounds [10]. These

modifications focused on adding hydrophobic parts and favorable active sites on to Mt.

In this work, the Mt and one modifying with a cationic surfactant, cetyltrimethyl ammonium bromide (CTAB), called “cationic surfactant intercalated montmorillonite (OMt)”, were used as the adsorbents. The adsorbents were characterized using FT-IR, BET-method, SEM, and XRD. The schematic diagram of the OMt was illustrated. Batch adsorptions were tested with RR120 to study the isotherms, kinetics, and effect of pH and temperature.

## 2. Materials and Methods

### 2.1 Chemicals

Montmorillonite clay (Mt) was supplied by Thai Nippon Chemical Industry Co. Ltd., Thailand, had a cation exchange capacity (CEC) of 0.8 meq.g<sup>-1</sup>. Reactive Red 120 (RR120), and cetyltrimethyl ammonium bromide (CTAB) were purchased from Sigma Aldrich, USA. All other chemicals were of analytical grade and used as received. pH was adjusted by NaOH or HCl solutions. All solutions were prepared and washed with distilled water.

### 2.2 Preparation of OMt

The amount of surfactant (CTAB) equivalent to 1.5 CEC of Mt was dissolved in 100 mL distilled water. 1.0 g of Mt was added into each of the mixtures and continuously agitated by a stirrer for 12.0 hr. The solid phases were separated and washed several times until the washed water reached constant conductivity. The product was dried in a hot air oven at 105 °C and ground through 200 mesh sieve. The

final product is called “cationic surfactant intercalated-montmorillonite (OMT)”.

### 2.3 Characterization of the adsorbents

The functional groups of the adsorbents were analyzed with Perkin Elmer Spectrum Two ATR-FTIR spectrometer. The morphologies were observed with a JSM-5410LV SEM, at 20 kV and 10,000X magnification. The specific surface areas and pore sizes were analyzed by BET method using nitrogen adsorption-desorption isotherm with Automatic Surface Analyzer. The interlayer spaces were analyzed with X-ray fluorescence spectrometer with CuK  $\alpha$ -radiation  $\lambda = 1.542 \text{ \AA}$  at 40 kV with 20 mA. All XRD patterns, the  $2\theta$  were varied from  $5^\circ$  to  $16^\circ$  with a scan  $2\theta$  speed of  $0.02^\circ \cdot \text{min}^{-1}$ .

### 2.4 Adsorption studies

RR120 was dissolved to  $1,000 \text{ mg.L}^{-1}$  as stock solution. The adsorption tests were performed in an incubator shaker with desired temperatures and 200 rpm. Preliminary studies showed that the dye adsorption was completed within 8.0 hr. The dye concentrations were analyzed at 534 nm by an UV/Visible spectrometer. The amount of RR120 adsorbed on the adsorbents,  $q_t$ , was obtained as follows:

$$q_t = (C_0 - C_t)V/W \quad (1)$$

where  $C_0$  and  $C_t$  are the concentration of RR120 at initial and any time  $t$  ( $\text{mg.L}^{-1}$ ), respectively,  $V$  is the volume of solution (L) and  $W$  is the amount of adsorbent (g).

For kinetics studied, twelve Erlenmeyer flasks of  $100 \text{ mL } 300 \text{ mg.L}^{-1}$  dye solution and  $0.1 \text{ g}$  adsorbent were shaken at  $35^\circ \text{C}$ . In the pre-determined time intervals, the dye concentrations in each flask were measured. The adsorbents were separated from the suspension by a centrifuge at 8,000 rpm for 5 min. For isotherm studies,  $100 \text{ mL}$  dye solutions ranging from 50 to  $300 \text{ mg.L}^{-1}$  were pour in the flasks. Then,  $0.1 \text{ g}$  adsorbent was added and shaken at  $35^\circ \text{C}$ . The mixtures were left over night to ensure equilibrium. Then the adsorbent was removed and the supernatant was measured for dye concentration. To study effects of temperature, similar procedures to kinetic and isotherm studies were performed at 45, 55, and  $65^\circ \text{C}$ . The influence of pH on the adsorption was tested with different initial pH (2 to 10) of  $100 \text{ mL } 300 \text{ mg.L}^{-1}$  dye solution at  $35^\circ \text{C}$ . When the equilibrium was reached, the adsorbent was separated and the dye concentration was measured.

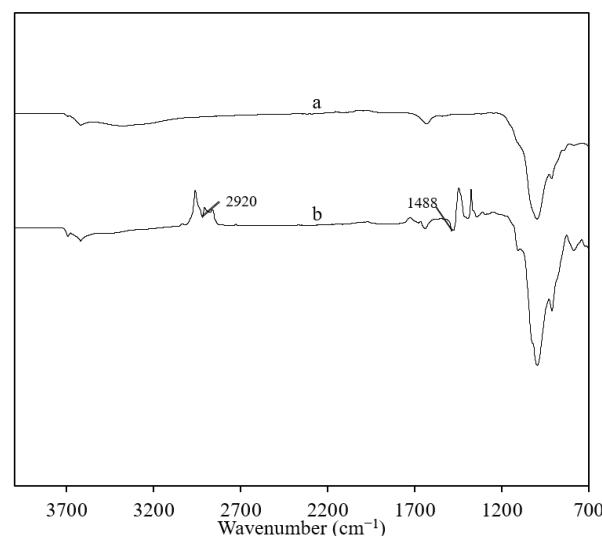


Fig. 1 IR spectrum of as received (a) Mt, and (b) OMT

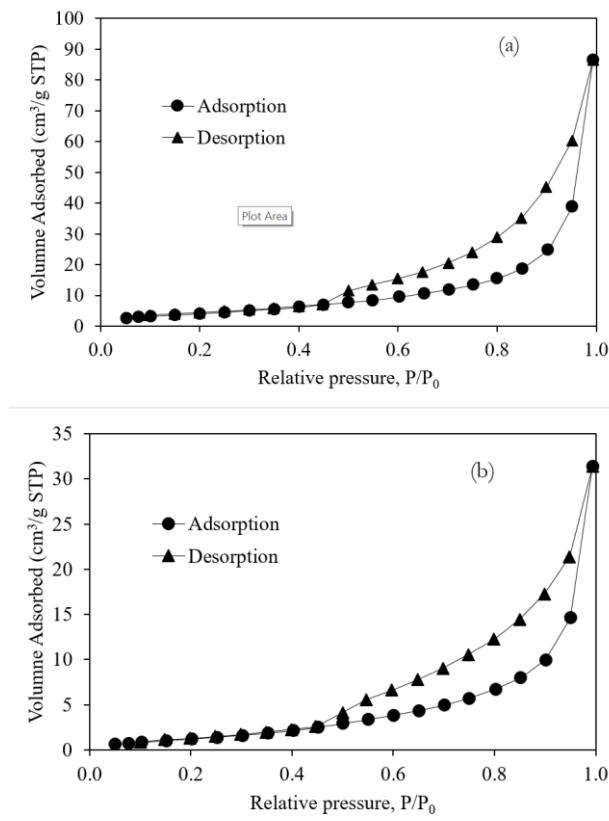


Fig. 2 N<sub>2</sub> adsorption-desorption isotherm of (a) Mt, and (b) OMT

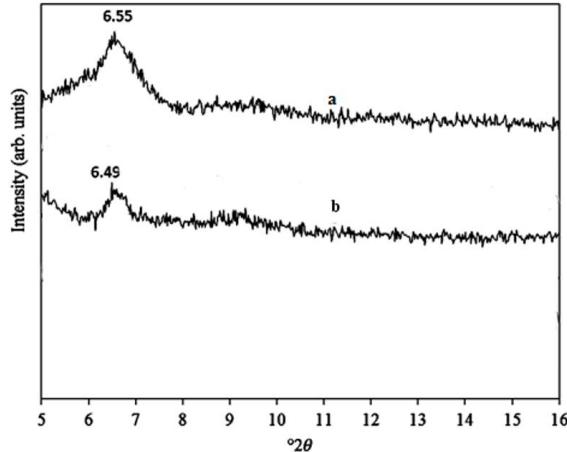


Fig. 3 XRD powder patterns of (a) Mt and (b) OMT

### 3. Results and Discussions

#### 3.1 Adsorbent characterizations

The FTIR spectrums (Fig. 1) show obvious changes after the modifications. The IR spectrum of Mt was shown in Fig. 1a. The modifications show the band at

Table 1 Specific surface areas, specific pore volumes, and average pore diameters of the adsorbents.

Parameter	Mt	OMt
Specific surface area (m <sup>2</sup> /g)	54.17	6.94
Total pore volume (mL/g)	0.17	0.073
Average pore size (nm)	1.26	4.22
d-spacing (nm)	1.35	3.79

2,945 to 2,879 cm<sup>-1</sup> corresponding to the C-H stretching which was present in surfactant molecules. The band at 1488 cm<sup>-1</sup> indicated the C-H bending of the alkyl chain was presented (Fig. 1b). The results showed that the modifications were successful in attaching the modified reagents into Mt [11].

In Fig. 2, all the adsorbents show type IV isotherm according to IUPAC classification indicating mesoporous structures. However, the BET average pore sizes (Table 1) of Mt is in range of microporous (>2 nm, IUPAC standard), therefore the hysteresis loops occurred were considered as a slits pore shape. The increases in pore sizes of modified Mt was an evidence of intercalation of modified reagent. The inter-lamellar of Mt expands when cationic species intercalate. It acts as a pillar keeping the aluminosilicate sheets permanently apart. The decreases in BET specific surface area of all modified Mt may have two possible explanations. First, the modified reagent covered up the roughness on the Mt surface directly reducing it. Second, they packed very compactly, blocking the nitrogen molecules to get into the interior area of the Mt [12].

In Fig. 3, the peak for Mt was observed at  $2\theta = 6.55^\circ$ . The modification of Mt with CTAB caused the

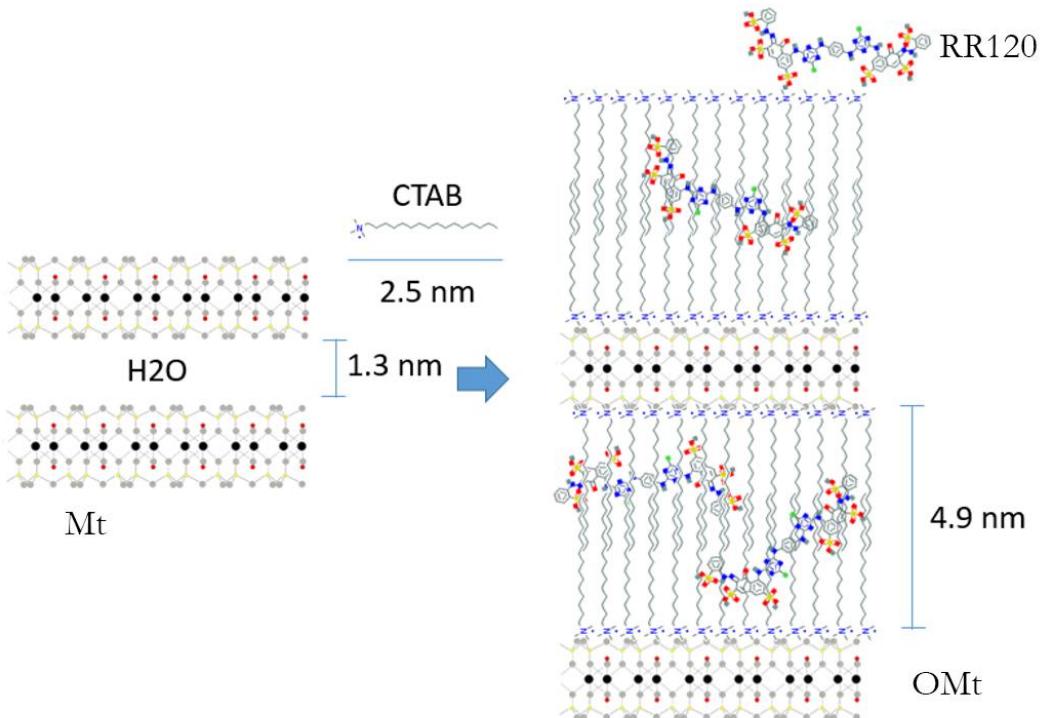


Fig. 4 Expansion of interlayer spacing due to the adsolubilization of Mt with CTAB

diffraction peak of Mt shifting to a new peak at  $2\theta = 6.49^\circ$ . The values of d-spacing of Mt and OMt were 13.5 Å and 37.9 Å, respectively. The Shifting of the diffraction peak to a lower angle referred to an increase of d-spacing [13]. The enlargement of interlayer of Mt after modification was illustrated in

Fig.4. The surfactant transferred to the external surface of Mt. Then admicelle was formed and covered up the external surface. In addition, some of them entered into the interior of Mt and formed pillared like structure. The observed results were similar to that in previous literatures [14].

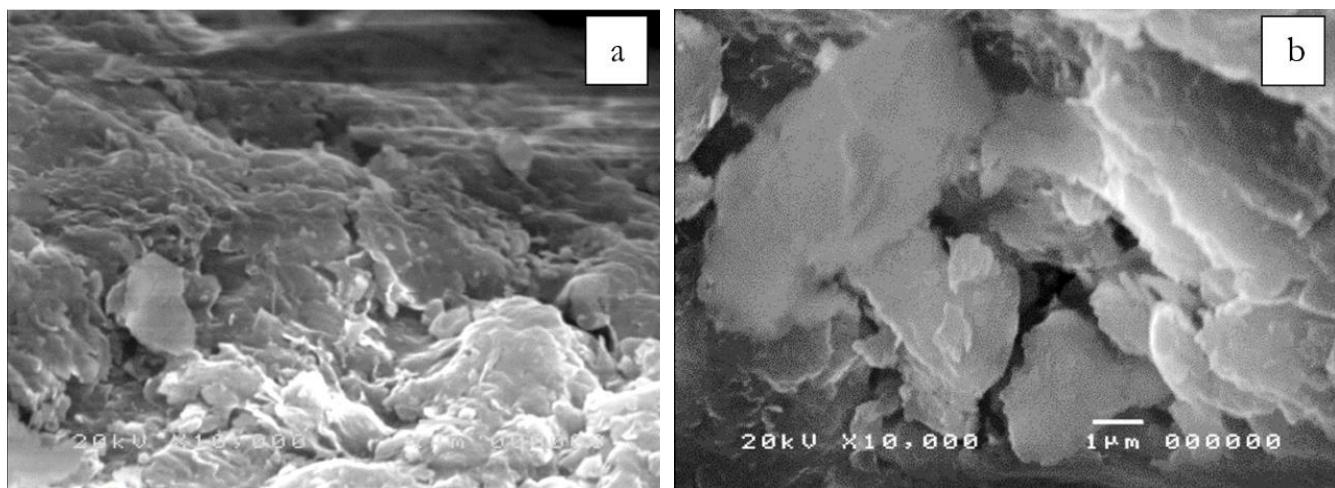


Fig. 5 SEM images of as received (a) Mt and (b) OMt

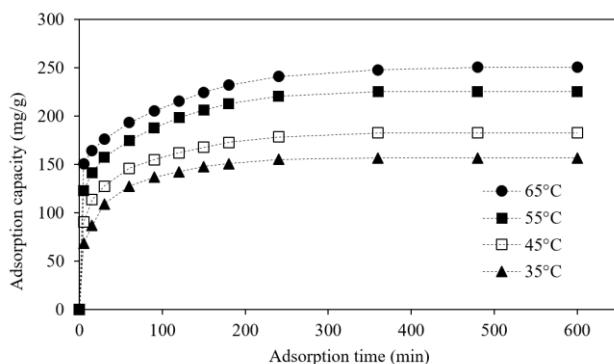


Fig. 6 Adsorption kinetic for the adsorption of RR120 on OMt, Initial RR120 concentration: 300 mg.L<sup>-1</sup>

After modifications, the small particles of the Mt (Fig. 5a) were covered up with CTAB and became larger flask-like particles (Fig. 5b). These particles piled up into multi-layers leading to cavity-like structure, which were convenient for the dye molecules to diffuse into the interior structures.

### 3.2 Effect of contact time

After finishing the modification, the adsorbent (OMt) was obtained and tested for percent of dye removal. The percent dye removal of OMt was 100%, which was much higher than that of the Mt (0%). In the case of OMt, the dye molecules were induced by fixed positive charged on the external surface of the admicelle and then adsorbed into the admicelle body.

In Fig. 6, the adsorption capacity increased rapidly at first 30 minutes and then slowly increased until it reached constant, which is assigned as equilibrium stage. Under the experimental conditions, the equilibrium time for the adsorption of RR120 on OMT is 480 minutes. The results showed that at the initial stage, a large amount of dye molecules were

adsorbed onto the available active sites at the external surface of admicelle, which is rapidly and then slowly diffused into the interior spaces of the adsorbent. Eventually, the available sites are fully occupied causing constant adsorption capacity at the equilibrium time.

### 3.3 Effect of initial dye concentration

The driving forces due to the initial dye concentration gradient are an important factor for dye molecules to overcome the mass transfer resistances between the aqueous and solid phases. The RR120 uptakes increase from 42.06 to 115.99 mg.g<sup>-1</sup> with increased the initial dye concentrations from 50 to 150 mg.L<sup>-1</sup> and then slightly increases from 115.99 to 148.75 mg.g<sup>-1</sup> when initial concentrations increase from 150 to 300 mg.L<sup>-1</sup>. At low initial dye concentration, the adsorption capacity was low due to insufficient driving force for dye molecules to overcome the mass transfer resistances leading to unsaturated active sites on the adsorbent. At higher initial dye concentrations, the dye molecules have greater driving force, thus more active sites occupied.

### 3.4 Effect of temperature

The amount of RR120 adsorbed on OMt increased from 148.75 to 185.36, 230.45, and 245.91 mg.g<sup>-1</sup> with increases in operating temperatures from 35 to 45, 55, and 65°C respectively (See Table 2). It was found that the increase of temperature facilitates the adsorption capacity indicating a nature endothermic process. This increase of temperature may cause swelling effect expanding the basal spacing inside the internal

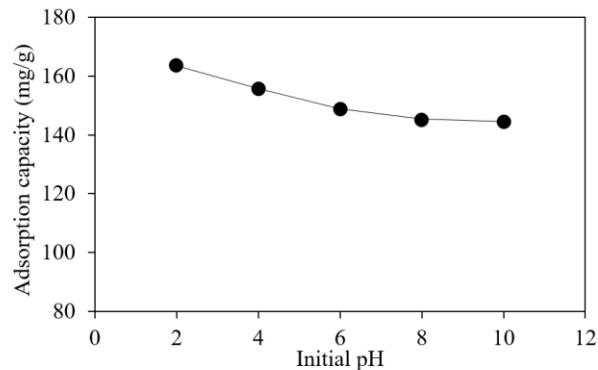
**Table 2** Results of Isotherm parameters for the adsorption of RR120 onto OMT

Parameters	Temperature (°C)			
	35	45	55	65
$q_{exp}$ (mg. g <sup>-1</sup> )	148.75	185.36	230.46	248.95
Langmuir isotherm				
$q_m$ (mg. g <sup>-1</sup> )	162.60	199.21	250.67	265.00
$b$ (L. mg <sup>-1</sup> )	0.2179	0.0635	0.1164	0.1333
$R^2$	0.9992	0.9979	0.9987	0.9991
$R_L$	0.2396	0.1466	0.1304	0.0841
Freundlich isotherm				
$n$	2.7639	2.7881	2.5405	2.5484
$K_f$ (mg. g <sup>-1</sup> )	26.8903	40.0011	48.6147	61.8833
$R^2$	0.9013	0.8942	0.9521	0.9187

structure of adsorbent and allowing higher amount of dye molecules to penetrate into the wider internal space. The similar pore size enlarging effect and endothermic process were also observed in other works such as the adsorption of reactive dyes on activated carbon and  $Fe_3O_4$  magnetic nanoparticles [15,16].

### 3.5 Effect of initial pH

In Fig. 7, it can be seen that the adsorption capacity slightly decreased from 163.60 to 144.46 mg.g<sup>-1</sup> when the pH was increased from 2 to 10. In acidic condition, the dyes preferred to stay in the acid form increasing their hydrophobicity and made them easier to get adsorbed into the admicelle. Although, the surfactant modification can reduce the repulsive forces of Mt negative charged surface, slightly negative charge could be observed [17]. Therefore, increase of dissociate dye molecule along with pH



**Fig. 7** Effect of initial pH on the adsorption capacities of OMT, Initial RR120 concentration: 300 mg.L<sup>-1</sup>

makes repulsive force between dye and adsorbent stronger, resulting in decreased adsorption capacity. The diffusion coefficient of the dyes increased with pH made dyes molecules likely to stay in aqueous solution [17]. However, relatively high adsorption capacity revealed that the major interactive force came from hydrophobic interaction.

### 3.6 Adsorption isotherms

Fig. 8 shows adsorption isotherm, which is a plot of adsorption capacity versus equilibrium dye concentration. It can be seen that adsorption capacity significantly increases at low equilibrium dye concentration and then increases gradually at higher equilibrium dye concentration. The equilibrium data at different temperatures are interpreted using Langmuir and Freundlich adsorption isotherm models.

The Langmuir model was developed based on the assumption of the formation of monolayer adsorption and the surface is energetically homogeneous [18]. Linear form of the rearranged Langmuir model is

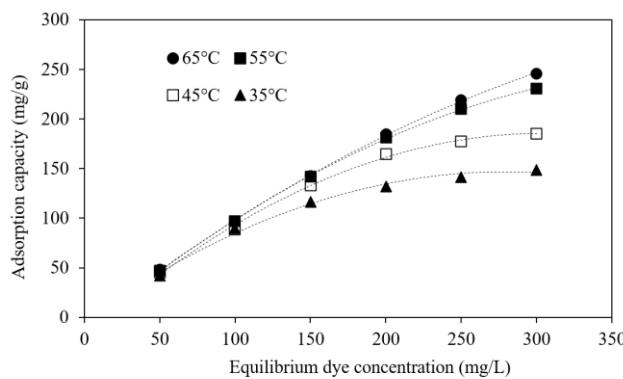


Fig. 8 Adsorption isotherm for the adsorption of RR120 on OMT, Adsorbent concentration: 0.1 g/100ml, pH 5.5±0.4, adsorption time: 12.0 h

$$C_e/q_e = 1/bq_m + C_e/q_m \quad (2)$$

where  $q_e$  is the amount of dye adsorbed at equilibrium ( $\text{mg.g}^{-1}$ ),  $C_e$  is the dye concentration in solution at equilibrium ( $\text{mg.L}^{-1}$ ),  $q_m$  is a constant related to maximum adsorption capacity ( $\text{mg.g}^{-1}$ ) at equilibrium and  $b$  is Langmuir constant related to energy of adsorption ( $\text{L.mg}^{-1}$ ).

The constants  $q_m$  and  $b$  can be calculated from the slope and intercept of the plot of  $C_e/q_e$  versus  $C_e$  and results are presented in Table 2. The Langmuir monolayer maximum adsorption capacity ( $q_m$ ) increased from 162.60 to 265.00  $\text{mg.g}^{-1}$  while increasing the temperature from 35 to 65 °C.

The essential characteristics of Langmuir isotherm can be expressed by dimensionless constant called equilibrium parameter,  $R_L$ .

$$R_L = 1/(1+bC_0) \quad (3)$$

where  $b$  is the Langmuir constant and  $C_0$  is the initial concentration ( $\text{mg.L}^{-1}$ ).

The value of  $R_L$  indicates the nature of the adsorption process as unfavorable ( $R_L > 1$ ), linear ( $R_L = 1$ ), favorable ( $0 < R_L < 1$ ), and irreversible ( $R_L = 0$ ). In the results from Table 2, the  $R_L$  value ranges between zero and one for the range of temperatures studied indicate that the adsorption is favorable.

The Freundlich model is usually adopted for heterogeneous adsorption. One of its limitations is that the amount of adsorbed solute increases indefinitely with the concentration of solute in the solution [19]. The linear form of this isotherm can be described as:

$$\ln q_e = \ln K_f + (1/n) \ln C_e \quad (4)$$

where  $K_f$  ( $\text{mg.g}^{-1}$ ) is the measure of adsorption capacity and  $n$  is the adsorption intensity.

For the intensity parameter,  $1/n$  indicates the deviation of the adsorption isotherm from linearity.  $n = 1$  indicates the adsorption is linear with homogeneous adsorption sites and there is no interaction between the adsorbed molecules.  $1/n < 1$  shows that the adsorption is favorable, new adsorption sites are available, and the adsorption capacity increases.  $1/n > 1$  indicates that the adsorption bonds are weak, and adsorption capacities decrease and are unfavorable.

A plot of  $\ln q_e$  versus  $\log C_e$  gives a linear line with a slope of  $1/n$  and intercept of  $\ln K_f$ , and results are presented in Table 2. The Freundlich constants are reported in Table 2,  $K_f$  increases from 26.89 to 61.88  $\text{mg.g}^{-1}$  with increasing in temperature.

The value of  $n$  varies from 2.76 to 2.54 indicating that the adsorption of RR120 onto OMT is favorable.

However, both Freundlich and Langmuir models could describe the nature of adsorption with the experimental conditions because of good correlation coefficients.

### 3.7 Adsorption kinetics

Adsorption is a multi-steps process. To understand the adsorption mechanisms of RR120 on the adsorbents, pseudo-first-order and pseudo-second-order kinetic models are used.

The pseudo-first-order equation proposed by Lagergren [20] is similar to diffusion rate equation indicating the rate of limiting step is the diffusion of dye molecules through the boundary film. The integrated form this model can be expressed as:

$$\ln(q_e - q_t) = \ln(q_e) - k_1 t \quad (5)$$

where  $q_e$  and  $q_t$  ( $\text{mg.g}^{-1}$ ) are the amount of dye adsorbed at equilibrium and at time  $t$  (min) respectively, and  $k_1$  ( $\text{min}^{-1}$ ) is the rate constant of the pseudo-first order equation.

The pseudo-first order kinetic results are given in Table 3. The calculated equilibrium sorption capacity  $q_e$  (cal) and the  $q_e$  (exp) values show large deviations. The pseudo first-order rate law fails to explain the adsorption of RR120 by OMT with poor fit as the correlation coefficient ranged between 0.9402 and 0.9608.

The pseudo-second-order model is based on the assumption of chemisorption of the adsorbate on the adsorbents [21]. Its linearized form is given as:

Table 3 Results of kinetic modelling for the adsorption of RR120 onto OMT.

Parameters	Temperature (°C)			
	35	45	55	65
$q_{e(\text{exp})}$ ( $\text{mg. g}^{-1}$ )	156.48	182.41	225.00	250.46
<b>Pseudo-first-order model</b>				
$k_1$ ( $\text{min}^{-1}$ )	0.00613	0.00539	0.00532	0.00466
$q_{e(\text{cal})}$ ( $\text{mg. g}^{-1}$ )	83.17	99.46	127.61	125.56
$R^2$	0.9456	0.9608	0.9402	0.9601
<b>Pseudo-second-order model</b>				
$k_2 \times 10^3$ ( $\text{g. mg}^{-1} \cdot \text{min}^{-1}$ )	0.5724	0.4898	0.3812	0.3563
$q_{e(\text{cal})}$ ( $\text{mg. g}^{-1}$ )	160.00	184.84	228.31	250.00
$R^2$	0.9982	0.9970	0.9939	0.9960

$$t/q_t = 1/(k_2 q_e^2) + t/q_e \quad (6)$$

where  $k_2$  is the equilibrium rate constant of the pseudo-second order equation ( $\text{g.mg}^{-1} \cdot \text{min}^{-1}$ ).

A plot of  $t/q_t$  and  $t$  should give a linear relationship if the adsorption follows second order equation. The  $q_e$  and  $k_2$  can be calculated from the slope and intercept of the plot. The pseudo-second-order results are given in Table 3. The equilibrium sorption capacity  $q_e$  (cal) and  $q_e$  (exp) are very much similar to the experimental data. From the results, it is clear that equilibrium sorption capacity  $q_e$  increases with increases in temperature. However, the pseudo second-order rate constant  $k_2$  decreases with increases the temperature. These results indicated that at higher temperature the equilibrium trends to reach slower but greater in capacity. The adsorption of RR120 by OMT is explained well by pseudo-second order kinetics with a very high

correlation coefficient of  $0.9939 < R^2 < 0.9982$ , indicated that the formation rate of adsorbate and adsorbent interaction on the external surface of adsorbent is the rate of limiting step.

### 3.8 Thermodynamics parameters

The activation energy for the adsorption of RR120 onto OMt is evaluated using the following form of Arrhenius equation.

$$\ln(k_2) = \ln A - E_a/RT \quad (7)$$

where  $k_2$  ( $\text{g} \cdot \text{mg}^{-1} \cdot \text{min}^{-1}$ ) is the pseudo second order rate constant,  $E_a$  ( $\text{kJ} \cdot \text{mol}^{-1}$ ) is the Arrhenius activation energy of adsorption and  $A$  is the Arrhenius factor,  $R$  is the gas constant which is equal to  $8.314 \text{ J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$ , and  $T$  (K) is the system temperature.

$E_a$  and the  $A$  can be calculated from slope and intercept of the plot of  $\ln k_2$  vs  $1/T$ . It was found that the  $E_a$  obtained for the adsorption of RR120 by OMt was  $-14.52 \text{ kJ} \cdot \text{mol}^{-1}$ . The negative sign of  $E_a$  meant that there was no energy required for the reaction process, which was related to physisorption [22].

The other thermodynamic parameters such as Gibbs free energy change ( $\Delta G^\circ$ ), standard enthalpy ( $\Delta H^\circ$ ), and standard entropy ( $\Delta S^\circ$ ) were calculated to identify the influence of temperature on the adsorption process using the following equations:

$$\Delta G^\circ = -RT \ln K_0 \quad (9)$$

$$\ln K_0 = \Delta H^\circ/RT + \Delta S^\circ/R \quad (10)$$

where  $K_0$  is the Langmuir equilibrium constant,  $T$  is the solution temperature in Kelvin and  $R$  is a gas constant ( $8.314 \text{ J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$ ).

Table 4 Thermodynamic parameters for the adsorption of RR120 onto OMt.

Temperature (°C)	$\Delta G^\circ$ ( $\text{kJ} \cdot \text{mol}^{-1}$ )	$\Delta H^\circ$ ( $\text{kJ} \cdot \text{mol}^{-1}$ )	$\Delta S^\circ$ ( $\text{J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$ )
35	-7.06	33.25	85.50
45	-5.69		
55	-5.49		
65	-4.28		

The values of  $\Delta H^\circ$  and  $\Delta S^\circ$  were evaluated from the slope and intercept of van't Hoff plot [23] of  $\ln K_0$  vs  $1/T$  and the results are presented in Table 4.

The negative standard Gibbs free energy change depicted the spontaneous nature of adsorption. However, the adsorption of RR120 by OMt was less favored by high temperature as indicated by the less negative Gibbs free energy (from  $-7.06$  to  $-4.28 \text{ kJ} \cdot \text{mol}^{-1}$ ) during the temperature increase. Standard enthalpy change  $\Delta H^\circ$  was  $33.25 \text{ kJ} \cdot \text{mol}^{-1}$  (less than  $80 \text{ kJ} \cdot \text{mol}^{-1}$ ) and substantiated the physisorption and the positive sign indicated the endothermic nature of RR120 adsorption by OMt. The positive  $\Delta S^\circ$  ( $85.50 \text{ J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$ ) indicating the randomness increased of the system by replacing the sorbed solvent molecules on adsorbent surface with the adsorbate molecules [24].

### 4. Conclusions

The OMt exhibited good adsorption capacity for removal of RR120 from aqueous solutions. The adsorption was affected by contact time, initial dye concentration, temperature, pH. The adsorption equilibrium was attained within 480 min and the

maximum adsorption was obtained at the initial solution pH of 2.0 and temperature at 65 °C. The equilibrium data obtained at different temperatures fitted well with the Langmuir model. The maximum monolayer capacity of RR120 adsorbed onto OMT increased from 148.75 to 245.91 mg.g<sup>-1</sup> with temperature increased from 35 to 65 °C, showing the uptake of RR120 increased with operating temperature. The calculated values of  $\Delta H^\circ$ ,  $\Delta S^\circ$ , and  $\Delta G^\circ$  suggested that the adsorption was endothermic, random, and spontaneous. Regarding kinetic studies, the pseudo-second order kinetic model agreed with the dynamic behavior for the adsorption of RR120 onto OMT, with activation energy of -14.52 kJ.mol<sup>-1</sup>. Though the results from kinetic experiments revealed the adsorption process is chemisorption, others support physisorption. Therefore, the adsorption process may involve both chemisorption and physisorption. These results suggested that OMT is a potential adsorbent for the reduction of the accumulation of dyes normally found in the effluent of various industries.

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